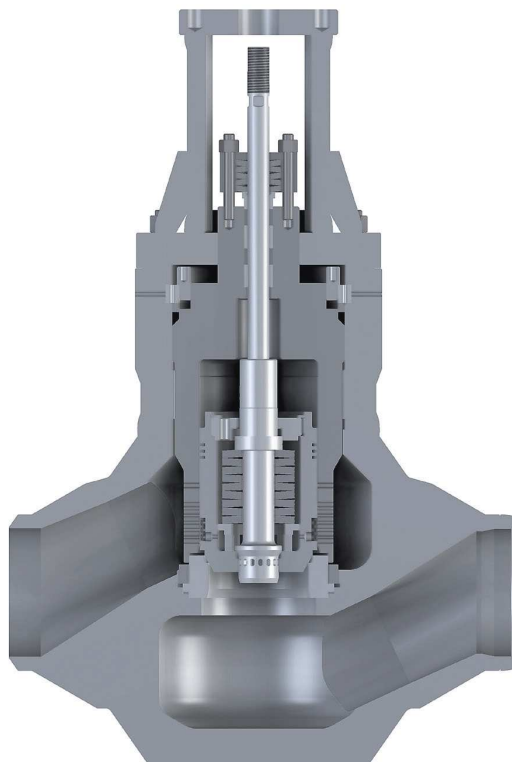


# HCVS2 Valve



## Application

Regulatory valve of HCVS2 type is ready to perform with heavy erosive media. It is suitable to control the highly demanding parameters, also during infinite critical conditions. High coefficient of the pressure recycling is the advantage of this valve. It perfectly fits if the reduction of noise and/or cavitation are of extreme importance. The valve also qualifies if an increased ability of the tuning is needed and/or the reduction of actuator's power. HCVS2 type is most often used as boiler feed and/or start valve and turbine start and discharge valve. In general: in installations calling for medium and/or high reduction of steam parameters.

## Description

HCVS2 is straightway valve. Basically, it consists of: forged body, self-sealing inner bonnet is integrated with cage, and main plug (piston-type or perforated, pressure balanced by inner plug—so called pilot plug). Two types of seat are available: screw-in or slip-in (the latter is pressed by screw plug). A medium undergoes single-stage expansion. At the very beginning of the valve's stroke the pilot plug works. It controls small flows and reduces the pressure differences which affect the main plug. The reduced dynamic forces acting on main plug might permit choosing a smaller actuator. If the pilot plug fully opens, the main plug starts moving. Piston-type one opens the vents of active cage. In case of perforated plug, only its perforation is responsible for pressure reduction; the cage does not. HCVS2 valve works with media flow directed over the plug.

## Technical data

Nominal diameter	DN50÷DN300			
Nominal pressure	PN250÷PN400			
Connections	welding ready			
Flow coefficient Kvs	40÷1300 m³/h			
Body	1.0460 (P250GH)	1.4541 (X6CrNiTi18-10)	1.7715 (14MoV6-3)	1.6368 (15NiCuMoNb5-6-4)
	1.5415 (16Mo3)	1.4404 (X2CrNiMo17-12-2)	1.4903 (X10CrMoVNB9-1)	
	1.7335 (13CrMo4-5)	1.7380 (10CrMo9-10)	1.4901 (X10CrWMoVNB9-2)	
Plug	1.4541 (X6CrNiTi18-10)	1.4057 (X17CrNi16-2)	1.4125 (X105CrMo17)	titanium BT-9
Seat	1.4541 (X6CrNiTi18-10)	1.4057 (X17CrNi16-2)	1.4125 (X105CrMo17)	titanium BT-9
Stem	1.4057 (X17CrNi16-2)	1.4923 (X22CrMoV12-2)		
Hardening of the inner parts	stellite; nitriding; hardening			
Rangeability	200:1			
Leakage class	metal/metal sealing—IV (standard); V (improved)			
Body's gland	trapezoid, graphite			
Seal bushing	graphite; PTFE			

**INTEC**

Industrial Automatics Enterprise INTEC Ltd. Co.  
ul. Bacciarellego 54, 51-649 Wrocław, Poland  
tel./fax: + 48 71 348 18 18, e-mail: biuro@intec.com.pl  
www.intec.com.pl

**WK**

WAKMET Industrial Valves Factory Ultd.  
Bodzanów 75, 48-340 Gliucholazy 1, Poland  
tel./fax: + 48 77 439 40 20, e-mail: wakmet@wakmet.com.pl  
www.wakmet.com.pl